


ROZVINUTÝ TVAR  
PRE CUT PART ACCORDING  
TO 3D-DATA

ČÁRA OHYBU  
155.2 BEND LINE

219.4

VOP 02 s.p.  
Družstvo 100  
742 3 Správa Nového Jčína  
86 270000493  
000 00 193

 <p>First angle projection</p>	<p>General tolerance (GT) in mm</p> <p>Size range</p> <p>h 30 to 120 = 120 to 400 = 1000</p> <p>f 120 to 400 = 400 to 1000</p>	<p>Isoler</p> <p>Inspection dn</p> <p>Autoclave dn</p> <p>None</p> <p>Drawn 28.9.2008</p> <p>Checked 28.9.2008</p> <p>Autoclaved 4.10.2010</p> <p>Heat treated 4.10.2010</p> <p>Material 6.10.2010</p>	<p>Material: EN 10025 S355 JR</p> <p>Blank no.</p> <p>Title</p> <p>stop</p> <p>Plate</p>	<p>direction</p> <p>EN 10025 S355 JR</p> <p>Blank no.</p> <p>Title</p> <p>stop</p> <p>Plate</p>	<p>Weight: in kg</p> <p>4.2</p>	<p>Prod. Scale</p> <p>1:1</p>	<p>Sheet</p> <p>1 of 1</p>	<p>Drawing number</p> <p>14.014.015006</p>	<p>Confidential format</p> <p>Refer to projection unit 50. WMS</p>	<p>Onca</p>
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Condition at time of delivery	...	...	...
de-sealed condition of purity	...	...	...
SU 2-12; acc. ISO 8501-1	...	...	...
without particles acc. VLN 1810	X	X	X
Permissible tapping rounding	...	...	...
after flame cutting process	...	...	...
positive bead acc. VLN 1857/2	...	...	...
oil-free / free of grease	X	X	X
collet	...	...	...
allowing permissible	...	...	...
alternatively identify condition	...	...	...
at time of delivery with an X	...	...	...